

Wednesday, March 04, 2015 12:58:53 PM

1.3031 1

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Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Step Spacer

Start Date: 3/4/2015 **Start Qty:** 20.00

20

Cust Item ID:**Required Date:** 3/4/2015 **Req'd Qty:** 20.00

20

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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150

Chemical Conversion Coat per QSI005 4.1

0.00

150

HandFinish

Memo

0.00

Hand Finishing

160

QC7-Inspect Chemical Conversion Coat

0.00

160

QC

Memo

0.00

Quality Control

DAS
38
9-89

MAR 10 2015

170

Identify as per dwg & Stock Location:

0.00

170

Packaging

Memo

0.00

Packaging

Work Order ID 130311***130311***

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Item ID: D3720-2 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Step Spacer
Start Date: 3/4/2015 Start Qty: 20.00 ***20*** Cust Item ID:
Required Date: 3/4/2015 Req'd Qty: 20.00 ***20*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	QC21 - Final Inspection - Work Order Release	0.00							
180									
QC	Memo	0.00							
Quality Control									

MLJ 15-03-11

15-3-10

Picklist Print

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Work Order ID: 130311

130311

Parent Item: D3720-2

D3720-2

Parent Item Name: Step Spacer

Start Date: 3/4/2015

Required Date: 3/4/2015

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev :A New Issue 08-01-11 EC verified by DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6S.125

Purchased

No

110

sf

116.5395

0.085

2

M6061T6S 125

6061-T6 .125 Sheet

2015/03/07

Location

Loc Qty

Loc Code

MAT020

116.53945

m127454

2.25

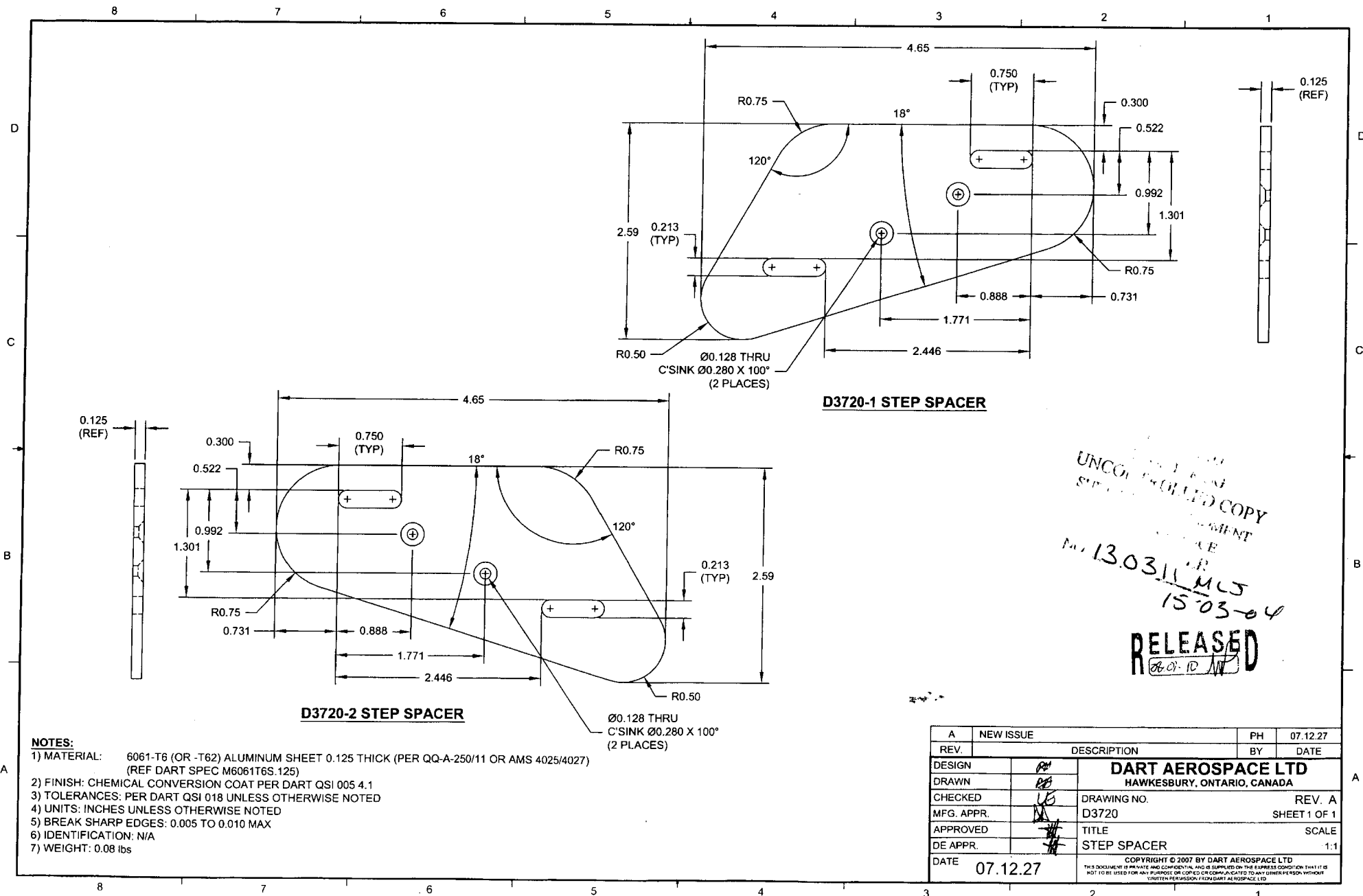
m130745

24.28945

m131352

90

2.3



D3720-1 STEP SPACER

D3720-2 STEP SPACER

- NOTES:**
- 1) MATERIAL: 6061-T6 (OR -T62) ALUMINUM SHEET 0.125 THICK (PER QQ-A-250/11 OR AMS 4025/4027) (REF DART SPEC M6061T6S.125)
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.08 lbs

UNCONTROLLED COPY
 13.03.11 MJS
 15.03.04
RELEASED
 06.01.10

A	NEW ISSUE	PH	07.12.27
REV.	DESCRIPTION	BY	DATE
DESIGN	RM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RB		
CHECKED	UB	DRAWING NO.	REV. A
MFG. APPR.	MA	D3720	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		STEP SPACER	1:1
DATE	07.12.27	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	